



Dart Aerospace Ltd.
1270 Aberdeen St
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D3560-2
Job Sheet 169657



Part No: D3560-2

Job Qty: 8 ea

Part Name: Arm



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/18/17

Job Tracking No:

Due Date: 12/20/17

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV D IPP Rev:A New Issue 06-11-10 JLM use -042 IPP REV:B 13.06.03 PER DWG REV.F DD
VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		12/19/17	0.00	0.00	Start Up Machining-2		<i>mmk</i>
100	Bandsaw	8 pcs		12/19/17	0.00	0.58	Bandsaw1		"
110	CNC Vertical Machining	8 pcs		12/19/17	0.38	5.30	HAAS1-4		"
120	QC	8 pcs		12/19/17	0.00	0.00	QC2 Machining-2		"
125	Mill Conv	8 pcs		12/20/17	0.00	0.27	Mill Conv 1		"
130	QC	8 pcs		12/20/17	0.00	0.00	QC8		<i>17-12-18</i>
210	Packaging	8 pcs		12/20/17	0.00	0.00	Packaging3-1		<i>17-12-18</i>
220	QC21-SA	8 Ea		12/20/17	0.00	0.00	QC21		<i>17-12-18</i>

Part Op 100 - Cut blanks 16.750" long

Descriptions: 110 - 1- Mill as per Folio FA694 Rev: *AA* & Dwg D3560 Rev: *D*

210 - LOCATION: WA003

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6B0.500X05.000	11	19	0	0

MISC882-215 = 12'

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Arm	0.507Inches + 0.000 - 0.001	0.507 0.506	Diameter	
2	Arm	0.196Inches + 0.005 - 0.001	0.201 0.195	Diameter	
3	Arm	1.000Inches + 0.010 - 0.001	1.010 0.999	Diameter	
4	Arm	0.500Inches ± 0.010	0.510 0.490		
5	Arm	0.250Inches ± 0.010	0.260 0.240		
6	Arm	0.275Inches ± 0.010	0.285 0.265		
7	Arm	0.188Inches ± 0.010	0.198 0.178		
8	Arm	2.000Inches ± 0.010	2.010		

DART
AEROSPACE
S024255

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Arm

PART NO: D3560-2

Revision:

Operation:

Change No:

Start up Operation

Mfg Date: 12/18/17

Job No: 169657

			1.990	
9	Arm	1.700Inches $\pm$ 0.010	1.710 1.690	
10	Arm	0.385Inches $\pm$ 0.010	0.395 0.375	Diameter
11	Arm	100.000Degrees $\pm$ 0.500	100.500 99.500	Angle
12	Arm	0.250Inches $\pm$ 0.010	0.260 0.240	Depth

Plex 12/18/17 10:05 AM dart.poulin.mario